



Dart Aerospace Ltd.
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RB6899957
Job Sheet 173272



Part No: RB6899957

Job Qty: 4 ea

Part Name: Fuel Injector Gauge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6899957 Rev 1 IPP Rev A 18.02.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/23/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	4 pcs		4/24/18	0.00	4.00	Small Fab-3		MCC
120	QC	4 pcs		4/24/18	0.00	0.00	QC5		OB
130	Packaging	4 pcs		4/24/18	0.00	0.00	Packaging3-1		MCC
140	QC21-FG	4 Ea		4/24/18	0.00	0.00	QC21		21 JUL 06 2018

Part Op 110 - 1-Assemble as per DWG. Sheet 1. -Surface of -1A and -3 must be in the same plane within 0.0005". -Spring pin to Descriptions: be centered on -1A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90692A074	Spring Pin 65	4 Ea (1 ea)	90-Start up Operation	5040653
91783A074	Round Head Machine Screw 53	4 Ea (1 ea)	90-Start up Operation	5040651
98381A413	Dowel 42	8 Ea (2 ea)	90-Start up Operation	5040652
RB6899957-1	Depth Gauge Base	4 Ea (1 ea)	90-Start up Operation	507762
RB6899957-1A	Depth Gauge Ruler	4 pcs (1 ea)	90-Start up Operation	
RB6899957-3	Gauge Tip 139	4 Ea (1 ea)	90-Start up Operation	508643

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90692A074	4	497	0
	91783A074	4	97	0
	98381A413	8	44	0
	RB6899957-1	4	0	0
	RB6899957-1A	4	0	0
	RB6899957-3	4	3	0

Part Specifications

Specifications could not be found.

3	ДОМЕГ
1	САХЕДЬ
1	ВЫДНО
1	ДЕВН САХ
1	ДЕВН С
	ОТ ЛИЦ

Instructions

509300

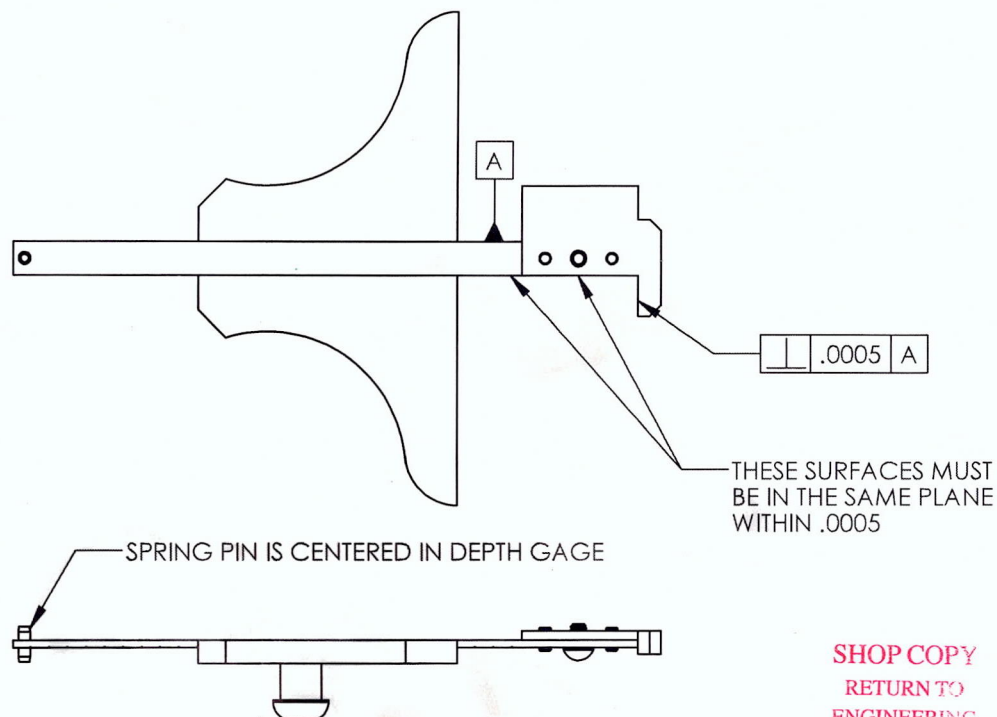
Date: 07/05/18

Email: sales@darktero.com
www.darkterspace.com

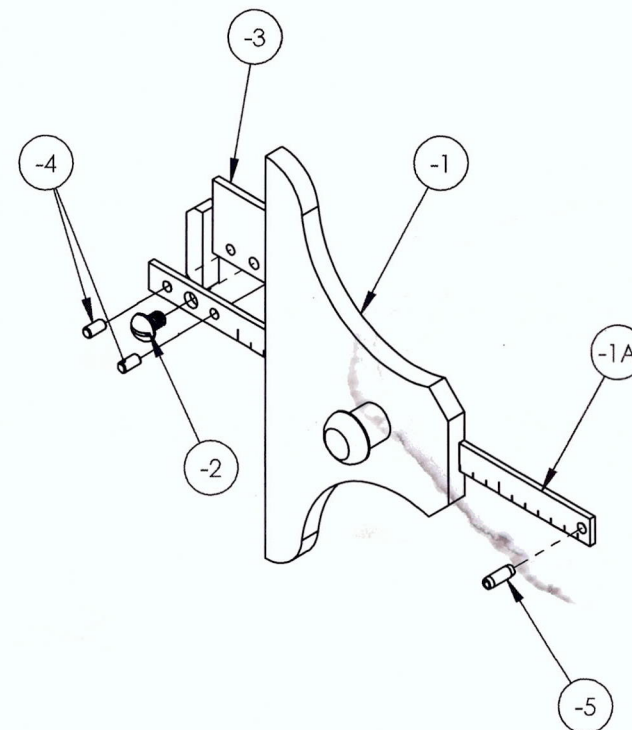
(-14)

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		REDRAWN FROM TATTERED DRAWING	9/24/2012	JAG	
D		-1 ADDED MISSING 1.400 DIMENSION.	10/9/2013	RJC	GE
1	14-0132	CH'D TITLE BLOCK WAS RED BARN IS DART. -1 CH'D PART NAME WAS DEPTH GAGE IS DEPTH GAGE BASE, ADDED PART -1A AND SHEET, CH'D DIM WAS Ø.063 IS Ø.065-.062 THRU. ADDED DIM (.090) 4X ON Q. ADDED NOTE 1 REMOVE FACTORY.	8/19/2014	DJN	GE



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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DEPTH GAGE BASE		STARRETT #237 MSC #86410396 (MODIFIED)	2
			-1A	1	DEPTH GAGE RULER		PART OF STARRETT #237 MSC #86410396 (MODIFIED)	3
		B/O	-2	1	RND HD MACHINE SCREW	S.S.	2-56 X 1/8 MCMaster-CARR #91783A074	1
			-3	1	GAGE TIP	4340	1/4 X 3/4 X 7/8	4
		B/O	-4	2	DOWEL	STEEL	1/16 X 1/8 MCMaster-CARR #98381A413	1
		B/O	-5	1	SPRING PIN	STEEL	1/16 X 3/16 MCMaster-CARR #90692A074	1

DART AEROSPACE	
TITLE GAGE-FUEL INJECTOR SETTING	
DWG NO. RB6899957	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
DRAWN BY: NELSON	
APPROVED <i>D. Weir</i>	
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC USED ON MODEL 250-28B/C C30	
SCALE 1:1	DATE 8/19/2014
SHEET 1 OF 4	